

Work Order ID 107890

107890

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Item ID: D206-817-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Screw-In Windshield Modification

Start Date: 10/07/13 Start Qty: 3.00 *3*

Cust Item ID:

Required Date: 11/15/13 Req'd Qty: 3.00 *3*

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI9659	A
IIN-D206-817	D

100	DOCUMENT CONTROL	0.00							
1000									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D206-817-011		CHG004						

DAS 6 13/11/19 9-89 (3) J. J. M. L. S. 13-11-07 (3)

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

(3) DAS 33 9-89 13-11-08

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Item ID: D206-817-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Screw-In Windshield Modification

Start Date: 10/07/13 Start Qty: 3.00

3

Cust Item ID:

Required Date: 11/15/13 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
6
9-89

13/11/19

3

130

Packaging

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-817-011 Location: _____

PPP Rev: _____

EXPIRY DATE OF D4593

INDICATE ON BOX EXPIRY DATE OF TAPE

DAS
6
9-89

3

13/11/19

2

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

ENTER EXPIRY DATE IN LOT MAINTENANCE FOR TAPE

13/11/20

13/11/19

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Work Order ID: 107890

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 10/07/13

Required Date: 11/15/13

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A 12.02.14 NEW ISSUE DD VERF: IPP REV:B 12.05.09 AS PER IIN
REV:C DD VERF:EC IPP REV:C 12.06.12 ECN 12-602 DD VERF:EC IPP
REV:D 13.04.23 as per IIN dwg rev.D DD verf:JLM IPP REV:E 13.06.26 as per
CHG004/DSI9659 DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4541-3 Bracket 6 9-89		Manufactured	No			110	Each	27.0000	1	3	108171		DAS 32 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st533		27							
				102595		13							
				103177		14							
D4541-4 Bracket 6 9-89		Manufactured	No			110	Each	6.0000	1	3	108203		DAS 32 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st533		6							
				103178		6							
D4541-5 Bracket, LH 6 9-89		Manufactured	No			110	Each	39.0000	1	3			DAS 32 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST525		39							
				100605		22							
				102597		14							
				103179		3							
D4541-6 Bracket, RH 6 9-89		Manufactured	No			110	Each	28.0000	1	3			DAS 32 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST525		28							
				102598		28							

100605 2x

108181 1x

102598

13/4/7 (5)

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Work Order ID: 107890

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 10/07/13

Required Date: 11/15/13

Start Qty: 3.00

Required Qty: 3.00

D4541-7
DAS
Bracket
6
9-89

Manufactured No

110 Each 30.0000

3

DAS
32
9-89

Location

Loc Qty

Loc Code

ST525 30
101788 3
102243 2
102599 5
103181 20

103/81

D4541-8
DAS
Bracket
6
9-89

Manufactured No

110 Each 18.0000

3

DAS
32
9-89

Location

Loc Qty

Loc Code

FG 8
103182 8
st527A 10
105321 10

108195

D4542-3
DAS
Retainer, Inner
6
9-89

Manufactured No

110 Each 33.0000

2

DAS
32
9-89

Location

Loc Qty

Loc Code

ST532 33
102603 13
106337 20

108197

D4542-5
DAS
Retainer, Inner
6
9-89

Manufactured No

110 Each 25.0000

2

DAS
32
9-89

Location

Loc Qty

Loc Code

ST532 24
106338 24
st533 1
101320 1

108185

13/11/7 (5)

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Parent Item Name: Screw-In Windshield Modification

Start Date: 10/07/13

Required Date: 11/15/13

Start Qty: 3.00

Required Qty: 3.00

D4542-7
Retainer, Inner

Manufactured No

110 Each 19.0000

2 6 104-1082 6/1 DAS 32 9-89

Location Loc Qty Loc Code

ST525 2

106290 2

ST532 17

103187 17

D4543-1
Retainer, LH Outer (Lower)

Manufactured No

110 Each 9.0000

1 3 1082 04 DAS 32 9-89

Location Loc Qty Loc Code

st526 9

101622 1

102606 8

D4543-2
Retainer, Outer, RH

Manufactured No

110 Each 12.0000

1 3 107763 14 DAS 32 9-89

Location Loc Qty Loc Code

ST527 12

101326 12

D4543-3
Retainer, Outer, LH

Manufactured No

110 Each 9.0000

1 3 101326 24 105039 DAS 32 9-89

Location Loc Qty Loc Code

ST528 9

102608 9

D4543-4
Retainer, RH Outer (Sloe)

Manufactured No

110 Each 24.0000

1 3 DAS 32 9-89

Location Loc Qty Loc Code

ST528 24

101502 10

102609 14

D4543-5
Retainer, Outer, LH

Manufactured No

110 Each 0.0000

1 3 109040 14 102609 24 DAS 32 9-89

108249 13/11/14 (3)

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Work Order ID: 107890

Parent Item: D206-817-011

Parent Item Name: DAS Screw-In Windshield Modification

Start Date: 10/07/13

Required Date: 11/15/13

Start Qty: 3.00

Required Qty: 3.00

D4543-6 6 9-89
Retainer, Outer, RH

110 Each 2.0000

3 101623 DAS 32 9-89

Location Loc Qty Loc Code

st529 2

105336 2

D4544-1 6 9-89
Retainer, Center

110 Each 0.0000

3 108210 DAS 32 9-89

D4545-041 6 9-89
Retainer, LH Inner (Lower)

110 Each 8.0000

3 108240 DAS 32 9-89

Location Loc Qty Loc Code

ST531 8

102613 1

103195 7

D4545-042 6 9-89
Retainer, RH Inner Lower)

110 Each 0.0000

3 108189 DAS 32 9-89

D4594-1 6 9-89
Plate

110 Each 0.0000

3 108446 DAS 32 9-89

D4595-150-13 6 9-89
Sealant Tape (13' Long)

110 Each 9.0000

6 108480 DAS 32 9-89

Location Loc Qty Loc Code

ST 5

103803 5

ST525 4

107516 4

DAS 6 9-89

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Work Order ID: 107890
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 Parent Item Name: Screw-In Windshield Modification

Start Date: 10/07/13 Required Date: 11/15/13
 Start Qty: 3.00 Required Qty: 3.00

ANS25-10R7

Screw

Purchased No

110 Each 1,016.0000

95 285
~~186~~ + 127290
 187
 98x127447
 DAS 33
 9-89

Location	Loc Qty	Loc Code
ST505	991	
M126180	3	
M126857	988	
st507	5	
124093	5	
ST509	10	
125268	10	
ST517a	10	
124555	10	

DAS
 6
 9-89

VIS20426AD3-4

RIVET

Purchased No

110 Each 12,866.000

112 336 DAS 33
 9-89

Location	Loc Qty	Loc Code
ST334	73	
123164	73	
ST505	4673	
104374	12	
123021	12	
124814	4649	
ST509	8120	
124586	120	
125578	8000	

DAS
 6
 9-89

125578

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Start Date: 10/07/13

Required Date: 11/15/13

Start Qty: 3.00

Required Qty: 3.00

MS210591L08

Purchased

No

110

Each

2,129.0000

23

69

DAS

Nut

33

9-89

Location

Loc Qty

Loc Code

ST316

2072

123100

7

123900

9

124307

6

124555

450

125654

1600

st507

57

123265

2

123352

1

124093

40

124291

5

124308

9

125654

MS210591L08K

Purchased

No

110

Each

3,795.0000

56

168

DAS

Nutplate

33

9-89

Location

Loc Qty

Loc Code

st507

3000

124586

3000

ST510a

785

124291

785

ST511

10

124093

10

1237124586

MS21061L08

Purchased

No

110

Each

264.0000

10

30

DAS

Nutplate

33

9-89

Location

Loc Qty

Loc Code

ST316

204

125574

4

m127059

200

st507

60

125445

60

127432

DAS
6
9-89

DAS
6
9-89

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Parent Item: D206-817-011

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Start Date: 10/07/13

Required Date: 11/15/13

Start Qty: 3.00

Required Qty: 3.00

MS21075L08 Purchased No

110 Each 101.0000

3 DAS
33
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST318

101

M126145

101

126145

MS27039-08-10 Purchased No

110 Each 2,264.0000

22 66 DAS
33
9-89

13-11-12

Location

Loc Qty

Loc Code

Mezz

6

5865

6

ST307

1125

123100

896

123265

47

124555

182

ST308

1133

123100

1133

NAS1149DN832J Purchased No

110 Each 3,553.0000

22 66 DAS
33
9-89

13-11-06

Location

Loc Qty

Loc Code

ST293

423

123603

5

124555

398

M126221

20

ST510a

3130

M126319

3130

126319

DAS
6
9-89

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